

STAR Technology

FORMULATING • INNOVATIVE • SOLUTIONS

ER1200

30 Minute Working Time/60 Minute Cure Time

DESCRIPTION

ER1200 epoxy system is a toughened, flowable, industrial grade epoxy adhesive with a 30 minute work life. Once mixed, the two-part epoxy cures at room temperature in about an hour to form a bond line able to resist shock and impact. The fully cured epoxy is resistant to a wide range of chemicals and solvents. Ideal for bonding plastics, metal, glass, wood, ceramic, rubber and masonry materials where flexibility is required. Suited for low-stress, high-impact bonding applications of dissimilar materials. Used for repairing strain gauges, sealing seams on fiberglass components, repairing printed circuit boards, bonding stainless steel inserts, and rubber hose to steel tubing. ER1200 is a 100% solids product containing no volatile solvent which might prove irritating to employees. ER1200 can be applied manually when made up in small batches or with a meter/mix applicator.

Data contained herein are believed to be reliable. Fit-for-use testing should be conducted by each user.

TYPICAL PROPERTIES

	<u>TEST METHOD</u>	<u>VALUE</u>
Gel Time [100 Gram Mass at 75° F] (minutes):	ASTM D2471	25
Shore D Hardness:	ASTM D2240	80
Lap Shear [CRS to CRS] (psi):	ASTM D1002	2000
24 Hour Water Absorption (%):		<1
Solids Content (%):		100% [No solvents]
Operating Temperature (° C):		-40 to 130 [Intermittent]
Part A:		
Viscosity (cps):	ASTM D2393	50,000
Color:		Black
Specific Gravity (g/cc):		1.12
Part B:		
Viscosity (cps):	ASTM D2393	11,000
Color:		Amber
Specific Gravity (g/cc):		1.15
Mixed Product:		
Viscosity (cps):		15,000
Color:		Black
Specific Gravity (g/cc):		1.13
Mix Ratio:		
By Weight:		100:100
By Volume:		100:100

To the best of our knowledge, the information contained herein is accurate. However, STAR TECHNOLOGY, Inc., does not assume any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of the suitability of any material is the sole responsibility of the user. The information contained herein is considered typical properties and is not intended to be used as specifications for our products. This information is offered solely to assist purchaser in selecting the appropriate products for purchaser's own testing. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein and in the material safety data sheet, we cannot guarantee that these are the only hazards that exist. Repeated and prolonged exposure to epoxy resins can cause sensitization or other allergic responses.



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APPLICATION PROCEDURES

Carefully weigh out appropriate amounts of resin and hardener into a clean mixing container and thoroughly mix until all streaks and striations are gone. Scrape the sides and bottom frequently to ensure complete mixing.

For 1# and 2# kits, add all of Part B to Part A and mix thoroughly.

CAUTION: Unmixed compound from the sides or bottom of the container can cause soft spots or uncured areas in the completed piece. To prevent this, transfer the entire mixed contents to a second clean container and remix for a short time before using.

PRECAUTIONS

For industrial use only. Keep away from children.

Refer to the Material Safety Data Sheets (MSDS forms) pertaining to this product before using.

Avoid contact with skin or eyes. In the event of an eye splash or contact, immediately flush with cold water for 15 minutes and contact a physician. If skin contact occurs, wash with mild soap and water. The wearing of safety glasses with side shields and impervious gloves is recommended.

RESIN AND HARDENER WARNING STATEMENT

May cause allergic skin reaction. Avoid all contact with skin, eyes, and clothing. Wash thoroughly after handling.

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